



Dart Aerospace Ltd.
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Canada

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649.4901

Job Sheet 192699



Part No: 649.4901

Job Qty: 2 pcs

DAS
21
9-89

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No:

Due Date: 5/3/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/3/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS

41

3-89

NOV 18 2019



Container No: S233603



Part: 649.4901

Job No: 192699

Serial No/Batch: S233603

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 11/21/19

Plex 3/29/19 2:37 PM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
120	Small Fab - 2 - B4B	2 pcs	5/3/19	0.00 0.00	Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	41 NOV 18 2019
					Small Fab - 7 - B4B	3-89
130	QC 5	2 pcs	5/3/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	DAS
					QC 5 - 24	10
					QC 5 - 3	3-89
					QC 5 - 43	
					QC 5 - 49	DAS
					QC 5 - 51	40
					QC 5 - 58	NOV 21 2019 8-89
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
140	Packaging 3-1 - Stock - B4B	2 pcs	5/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	✓ CCK025
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	

Oscar 6 Pcs

NOV 23 2019

					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	6	2 pcs	5/3/19	0.00 0.00	QC 21 - SA - 21 ✓ CCK028
						QC 21 - SA - 70 DAS
						QC 21 - SA - 53 21

9-89

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Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg Assemble as per dwg Apply RTV TO ALL FAYING SURFACES RTV 598

BATCH: 5211075 exp 1/21

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS DWG PER APICAL MPP-120 BY LASER ETCH THE P# AND REV***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5311	Upper Deflector	6 2 pcs (1 ea)	110-Packaging 1 - Pick Kit	B 128363(1) 5223807(5)
649.8301	Cutter Sub Assembly	6 2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213398
MS21042L08	Nut	18 6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181009
MS27039-08-19	Screw	18 6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5204996
NAS1149FN832P	Washer	36 12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5207676

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	649.5311	2	6	0
	649.8301	2	1	0
	MS21042L08	6	1,441	0
	MS27039-08-19	6	1,046	0
	NAS1149FN832P	12	2,923	0

Part Specifications

Specifications could not be found.

Plex 3/29/19 2:37 PM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:		QTY Affected :		MRB (QS1042)						
Description Work Order Deviation				Disposition							
										Completed By	
										Lead hand / Supervisor	
										QC / QA Coordinator	
Root Cause		FAULT CATEGORY									
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐			
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐			
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐			
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐			
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐			
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐			
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐					
Human Factors ☐		Other/Details:									